In the claims:

- 1. (original) A method of data mining attributes for monitoring and controlling a process, comprising:
 - a. collecting and storing process attribute information in a plurality of databases;
 - b. receiving at least one process measurement from a measurement device;
 - c. similarity searching the at least one process measurement against the process attribute information stored in the databases;
 - d. assigning a similarity score to the process measurement;
 - e. comparing the similarity score to a match tolerance level;
 - f. computing a process action for at least one process machine via an algorithm having a process variable, comprising:
 - i. replacing the process variable in the algorithm with the process measurement where the similarity score is equal to or greater than the match tolerance level;
 - ii. replacing the process variable in the algorithm with a set point where the similarity score is lower than the match tolerance level; and
 - g. communicating the process action to a process machine.
- (original) The method of claim 1, wherein the process attribute information comprises at least one data type, chosen from a group consisting of process machine type, process machine performance ranges, process machine conditions, process set points, and past process measurements.
- 3. (original) The method of claim 1, wherein the at least one databases reside on a process controller.

- 4. (original) The method of claim 1, wherein the at least one databases communicate with a process controller, via a network.
- 5. (original) The method of claim 4, wherein the network is chosen from a group consisting of local area networks, wide area networks, global communication networks, intranet, and Ethernet.
- 6. (original) The method of claim 1, wherein the measurement device further comprises a process sensor.
- 7. (original) The method of claim 1, wherein the process measurement is received from the measurement device, via an input/output device.
- 8. (original) The method of claim 1, wherein the step of similarity searching is performed via a similarity search engine.
- 9. (original) The method of claim 8, wherein the similarity search engine resides on a process controller.
- 10. (original) The method of claim 8, wherein the similarity search engine communicates with the process controller via a network.
- 11. (original) The method of claim 10, wherein the network is chosen from a group consisting of local area networks, wide area networks, global communication networks, intranet, and Ethernet.
- 12. (original) The method of claim 1, wherein the similarity search score is assigned via a process controller.
- 13. (original) The method of claim 1, wherein the process action is computed via a process controller.

- 14. (original) The method of claim 1, wherein the process action is communicated via a process controller.
- 15. (original) A software program embodied on a computer-readable medium incorporating the method of claim 1.
- 16. (original) The method of claim 1, wherein:
 - a. the match tolerance level of the process attribute information comprises numeric representations;
 - b. the numeric representations are sorted in descending; and
 - c. replacing the process variable in the algorithm with the attribute having the highest numeric representation of match tolerance level.
- 17. (original) The method of claim 2, wherein the process machine type is selected from the group consisting of rotating machines, heat exchangers, valves, and transmitters.
- 18. (original) A computer-implemented method for monitoring and controlling a process, comprising:
 - a. collecting and storing process attribute information in a plurality of databases;
 - b. receiving at least one process measurement from a measurement device onto a process controller via an input/output device;
 - c. similarity searching the at least one process measurement against the process attribute information stored in the databases via a similarity search engine;
 - d. assigning a similarity score to the process measurement via the process controller;
 - e. comparing the similarity score to a match tolerance level;
 - f. the process controller computing a process action for at least one process machine via an algorithm having a process variable, comprising:

- i. replacing the process variable in the algorithm with the process measurement where the similarity score is equal to or greater than the match tolerance level;
- ii. replacing the process variable in the algorithm with a set point where the similarity score is lower than the match tolerance level; and
- g. the process controller communicating the process action to a process machine via an input/output device.
- 19. (original) The method of claim 18, wherein the process attribute information comprises at least one data type, chosen from a group consisting of process machine type, process machine performance ranges, process machine conditions, process set points, and past process measurements.
- 20. (original) The method of claim 18, wherein the at least one databases reside on the process controller.
- 21. (original) The method of claim 18, wherein the at least one databases communicate with the process controller, via a network.
- 22. (original) The method of claim 21, wherein the network is chosen from a group consisting of local area networks, wide area networks, global communication networks, intranet, and Ethernet.
- 23. (original) The method of claim 18, wherein the measurement device further comprises a process sensor.
- 24. (original) The method of claim 18, wherein the similarity search engine resides on the process controller.
- 25. (original) The method of claim 18, wherein the similarity search engine communicates with the process controller via a network.

- 26. (original) The method of claim 25, wherein the network is chosen from a group consisting of local area networks, wide area networks, global communication networks, intranet, and Ethernet.
- 27. (original) A software program embodied on a computer-readable medium incorporating the method of claim 18.
- 28. (original) The method of claim 18, further comprising notifying an operator where the similarity score is lower than the match tolerance level to identify the process variable.
- 29. (original) The method of claim 19, wherein the process machine type is selected from the group consisting of rotating machines, heat exchangers, valves, and transmitters.
- 30. (original) The method of claim 18, further comprising predicting failure of a process machine by comparing the similarity score to the match tolerance level of process measurements from the machine.
- 31. (original) The method of claim 18, further comprising determining a failure mode of a process machine by comparing the similarity score to the match tolerance level of process measurements from the machine.
- 32. (currently amended) A system for monitoring and controlling a process, comprising:
 - a plurality of databases <u>accessible by a process</u> controller for storing process attribute information;
 - a <u>an input/output</u> means for receiving a process measurement <u>into the process controller</u> from a measurement device;
 - a similarity search engine <u>connected to the process controller</u> for similarity searching the <u>received process</u> measurement against the process attribute information collected and stored in the databases;

- a means for assigning a similarity search score <u>assigned</u> to the <u>process</u> measurement <u>by the</u> process controller;
- a means for comparing the similarity search score compared to a match tolerance level by the process controller;
- a process controller for computing a process action computed by the process controller via an algorithm having a process variable if the similarity search score is below the match tolerance level; and
- a-the input/output means for communicating the process action to a process machine by the process controller.
- 33. (original) The system of claim 32, further comprising:
 - replacing the process variable in the algorithm with the process measurement where the similarity score is equal to or greater than the match tolerance level;
 - replacing the process variable in the algorithm with a set point where the similarity score is lower than the match tolerance level; and
 - notifying an operator where the similarity score is lower than the match tolerance level.
- 34. (original) The system of claim 32, further comprising:
 - replacing the process variable in the algorithm with the process measurement where the similarity score is equal to or greater than the match tolerance level;
 - replacing the process variable in the algorithm with a process attribute having the highest match tolerance level where the similarity score is lower than the match tolerance level; and

notifying an operator where the similarity score is lower than the match tolerance level.

- 35. (original) The system of claim 32, further comprising means for numerically representing the process attribute information and means for storing the numeric representations in a predetermined sequence to facilitate similarity searching.
- 36. (original) A method for identifying an unidentified object having at least one process attribute, comprising:

collecting information about at least one process attribute of the unidentified object; converting the collected attribute information into a language independent format;

arranging the collected information in language independent format in a predetermined sequence;

to a plurality of known objects, wherein the known objects may include a different number and type of attributes than the unidentified object;

assigning a value to each of the known objects that indicate the degree of similarity each known object has to the unidentified object;

providing a list of known objects most closely matching the unknown object based on the assigned similarity values; and

replacing the attribute of the unidentified object with the known object of highest similarity.

37. (original) A method of data mining objects having attributes for one or more process control loops, comprising:

collecting information about at least one process attribute from a process variable database; converting the collected attribute information into a language independent format; arranging the language independent collected information in a predetermined sequence;

- comparing the language independent collected attribute information with information related to a plurality of known objects, wherein the known objects may include different numbers and types of attributes than the collected process attribute information;
- assigning a similarity value to each of the known objects for indicating the degree of similarity each object has to the collected process variable attribute; and
- providing a list of the known objects that most closely match the object having the collected attribute based on the similarity value.
- 38. (original) The method of claim 37, wherein the collected process attribute information relates to a process machine.
- 39. (original) The method of claim 37, further comprising replacing the objects having collected process attribute information of with the known objects of highest similarity values.